

## NORAC® EL-15

### DESCRIPTION

NORAC® EL-15 is an ester used as a highly compatible internal lubricant with good release and flow properties for rigid and semi-rigid PVC transparent applications. It works well in PVC water bottles where low blush is desired.

### TYPICAL PROPERTIES

Appearance	Off-white powder or beads
Specific gravity 25° C	0.93
Saponification value	177 – 182
Acid value	3 max
Drop point	84 – 90° C

### APPLICATIONS

- RPVC injection molding, profiles, extruded and calendared sheets, clear bottles
- FDA 21 CFR
- Low-blush PVC water bottles

### USAGE LEVEL RECOMMENDATION

0.75 – 1.5 phr

## ADDITIONAL INFORMATION

- Other – See SDS for NORAC® EL-15 for additional health, safety, and environmental information.
- Packaging – COAD® and MATHE Calcium Stearates are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.