

NORAC®
EL-10**DESCRIPTION**

NORAC® EL-10 is an ester used as a highly compatible and efficient all-purpose internal lubricant for rigid PVC products.

TYPICAL PROPERTIES

Appearance	Off-white powder or beads
Hydroxyl value	15 max
Melting point	60 – 70° C
Acid value	3 max

APPLICATIONS

- RPVC injection molding; extruded, calendared and foamed profiles and sheets; clear and opaque; bottles
- Allows for better melt flow

USAGE LEVEL RECOMMENDATION

0.5 – 1.5 phr

FDA

175.105, 175.320

ADDITIONAL INFORMATION

- Other – See SDS for NORAC® EL-10 for additional health, safety, and environmental information.
- Packaging – COAD® and MATHE Calcium Stearates are packaged in various sized multiwall bags and supersacks, unitized on non-returnable wooden pallets. Please contact your Norac sales representative to discuss your special packaging requirements.